

**Form B - Purchase Specification Form**

This form (or similar) should be provided by the purchaser to the rope manufacturer.

**The following hawser(s) are to be made and assembled in accordance with the OCIMF Guidelines for the Purchasing and Testing of SPM Hawsers 2025.**

<b>1</b>	<b>General Purchase Information</b>		
1a	Date of purchase order		Purchase order number
1b	Purchaser		
1c	Owner (if other than purchaser)		
1d	Total number of items to this purchase order		
1e	To be bid/quoted with purchase order number		
1f	Bid/quotation and commercial questions should be addressed to		
1g	Technical questions should be addressed to		
1h	Quality assurance questions should be addressed to		
1i	General description of rope and intended service		

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<b>2</b>	<b>Rope Description</b> The purchaser may specify either the size of rope (2a) or rope performance (3), whichever is pertinent to their application. They may specify material and construction or, if performance is specified, may leave these open. Please refer to section 2.2.2 to specify maximum allowable width.		
2a	Rope Size Number		
2b	Maximum rope width/diameter		
2c	Rope material <input type="checkbox"/> Polyamide <input type="checkbox"/> Polyester <input type="checkbox"/> Polypropylene <input type="checkbox"/> Polyethylene <input type="checkbox"/> Other (specify) _____		
2d	Rope construction <input type="checkbox"/> Twisted <input type="checkbox"/> 8-strand <input type="checkbox"/> 12-strand <input type="checkbox"/> Double braided <input type="checkbox"/> Parallel strand <input type="checkbox"/> Laid <input type="checkbox"/> Other (specify) _____		

<b>3</b>	<b>Rope Performance</b> Strength, which is specified should be for actual rope application, not for prototype rope size.		
3a	New Dry Breaking Strength (NDBS)		
3b	New Wet Breaking Strength (NWBS)		
3c	Thousand Cycle Load Level (TCLL)		
If rope performance is not specified, manufacturer shall quote rope performance as determined from prototype tests, (cross out if not applicable).			

<b>4</b>	<b>Hawser Assembly Description</b>		
4a	Assembly method: <input type="checkbox"/> Single leg <input type="checkbox"/> Double leg <input type="checkbox"/> Double leg lashed together		
4b	Overall length		Indicate if matched pair of hawsers
4c	Eye specification: <input type="checkbox"/> With thimbles <input type="checkbox"/> Without thimbles <input type="checkbox"/> With chafe protection <input type="checkbox"/> Without chafe protection Additional description of thimble (lashing, thimble, chafe protection, inside length of eye)		
4d	Flotation type: <input type="checkbox"/> None <input type="checkbox"/> Floats <input type="checkbox"/> Flotation jacket <input type="checkbox"/> Integral flotation Description of flotation (optional - material, reserve of buoyancy)		
4e	Protection: <input type="checkbox"/> None <input type="checkbox"/> PU Cover <input type="checkbox"/> Other (specify) _____ Description of protection (optional)		
4f	Purchaser or owner's name as to be marked on hawser assembly		
4g	Serial numbers beginning with (optional)		
4h	Other markings (optional)		

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<b>5 Shipping Instructions</b>	
5a	Is to be ready for final inspection by
5b	Is to be shipped by
5c	Method of shipment
	Order: <input type="checkbox"/> FOB <input type="checkbox"/> CIF <input type="checkbox"/> Other (specify) _____
5d	Is to arrive at destination by
5e	Shipment package: <input type="checkbox"/> Box <input type="checkbox"/> Reel <input type="checkbox"/> Container
5f	Complete shipping address and instructions

<b>6 Additional Specifications or Deviations</b>	
6a	Additional purchaser's specifications
6b	Purchaser's deviations from OCIMF <i>Guidelines for the Purchasing and Testing of SPM Hawsers 2025</i>
6c	Attached drawings and/or other documents

**Note:** Substantial deviations from OCIMF *Guidelines for the Purchasing and Testing of SPM Hawsers 2025* or manufacturer's Rope Design Specification will make the hawsers non-compliant with the OCIMF *Guidelines for the Purchasing and Testing of SPM Hawsers 2025*.