



**OCIMF
Europe & Africa
Regional Marine
Forum
19 June 2018**

**MAIB investigation:
Failure of an HMPE
mooring line on board
LNG carrier *Zarga***

Howard Flegg
Inspector of Marine Accidents

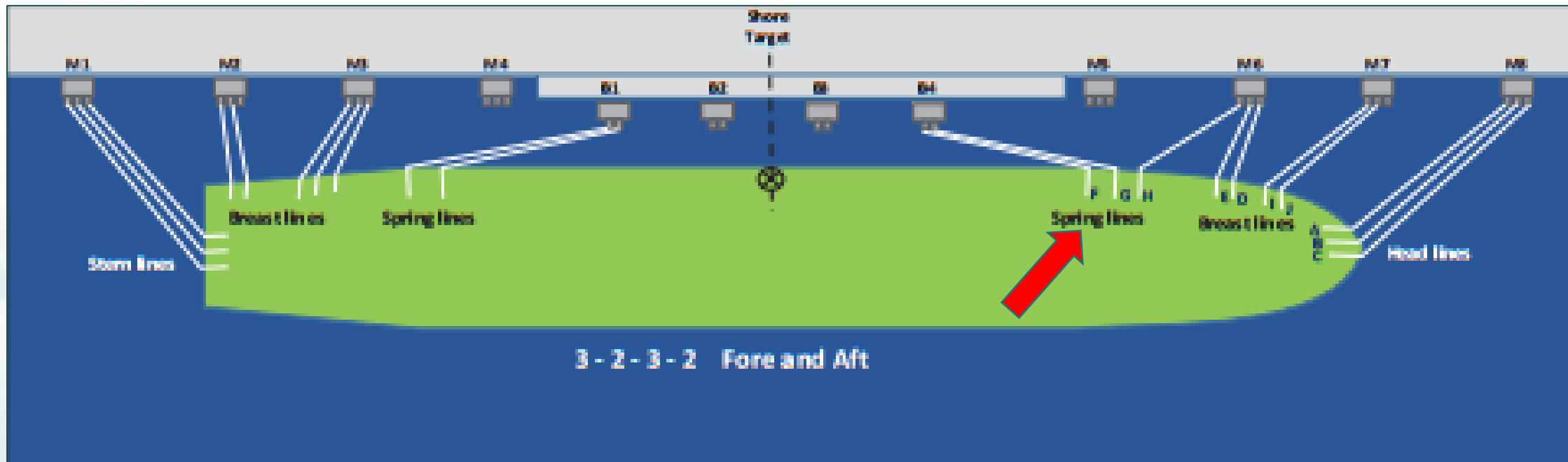
www.maib.gov.uk

MAIB
MARINE ACCIDENT INVESTIGATION BRANCH

Milford Haven 2 March 2015

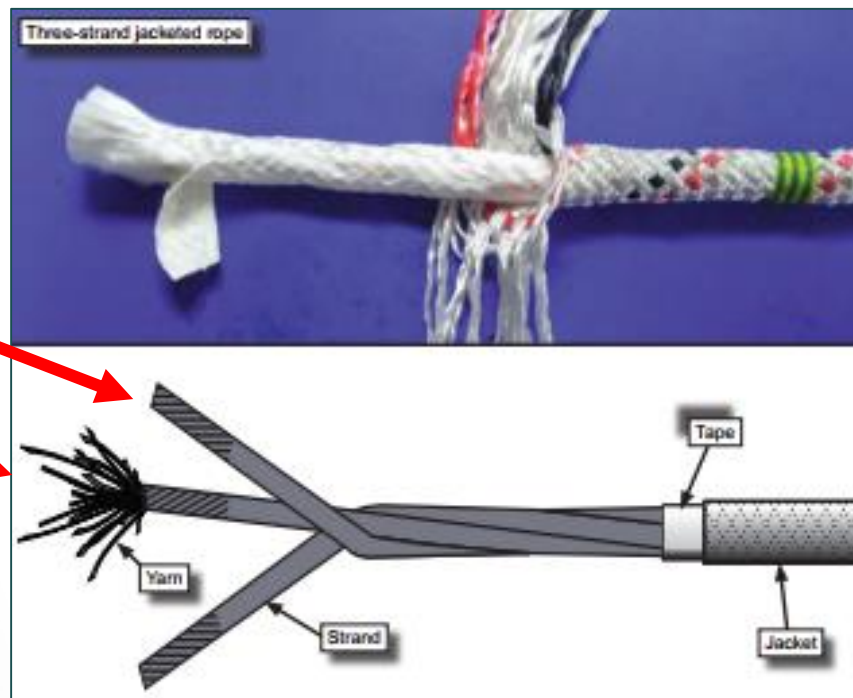
Failure of HMPE mooring line on board LNG carrier *Zarga* resulting in serious injury to one crewman

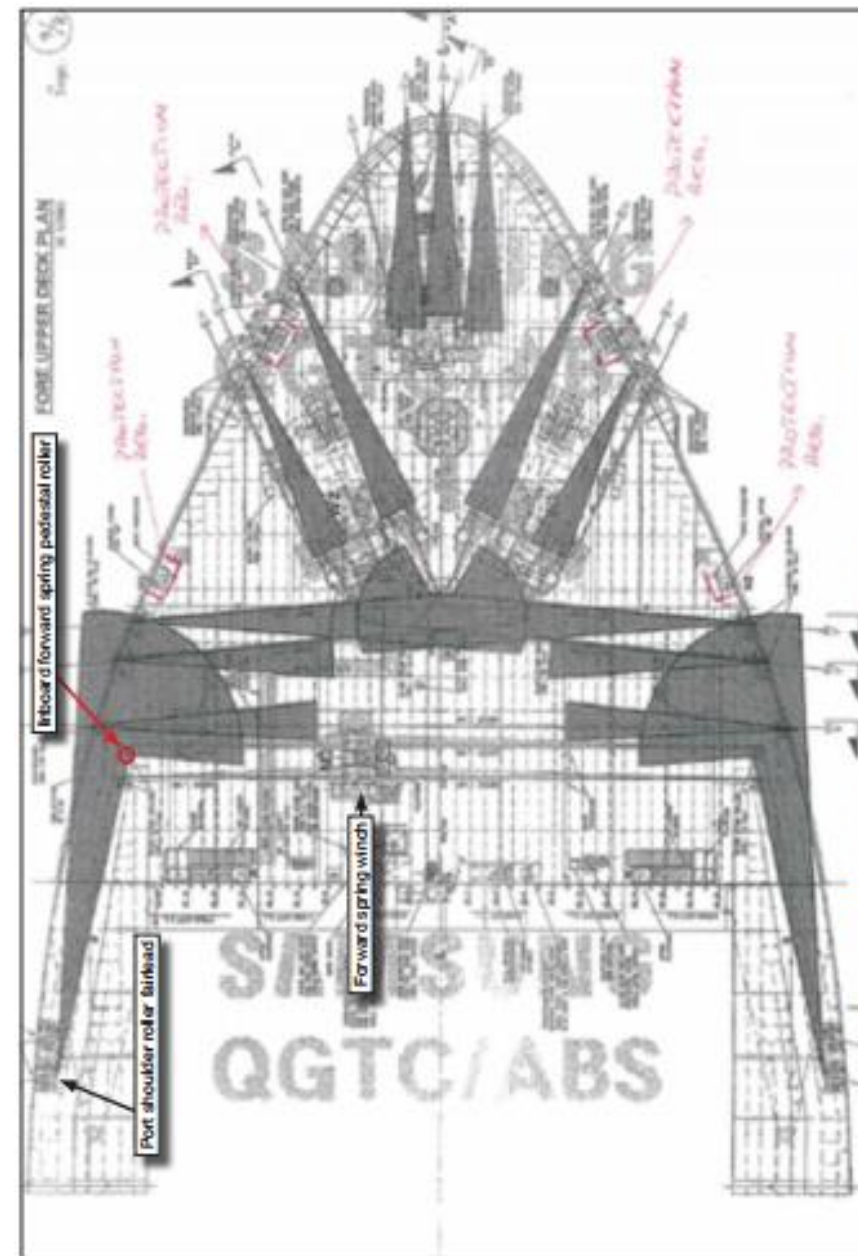
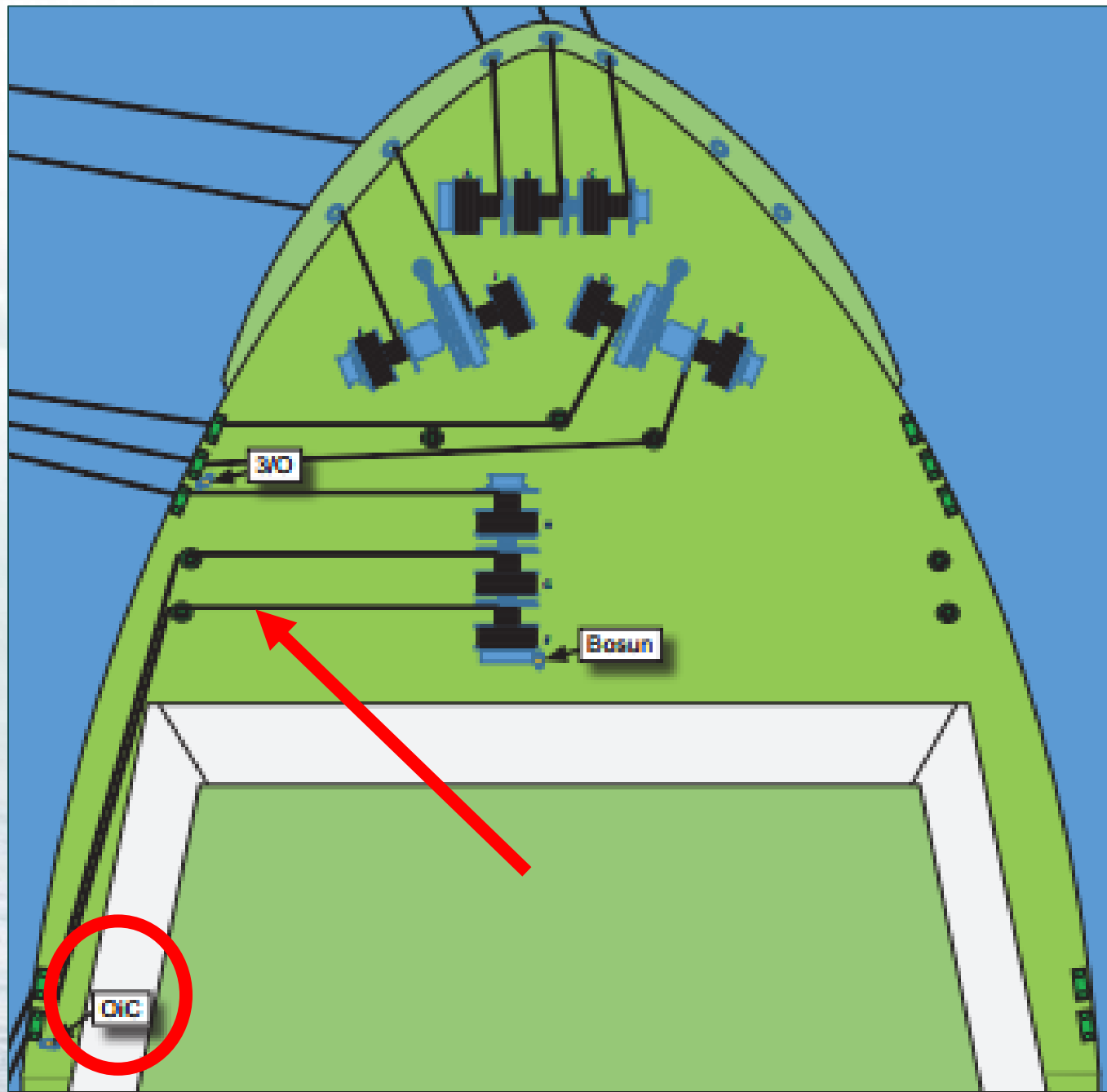


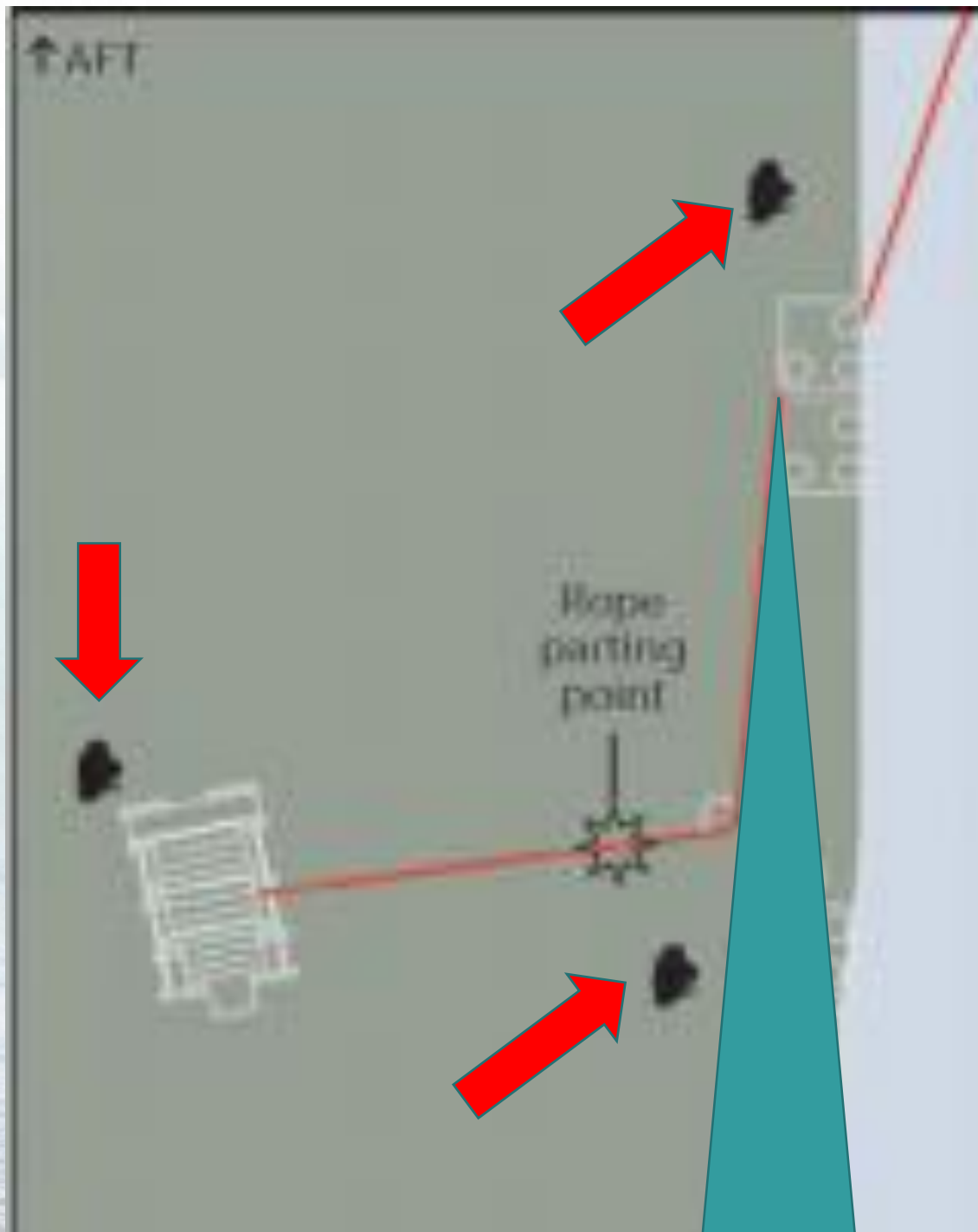


Three strands

36 yarns/strand

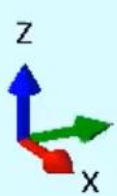
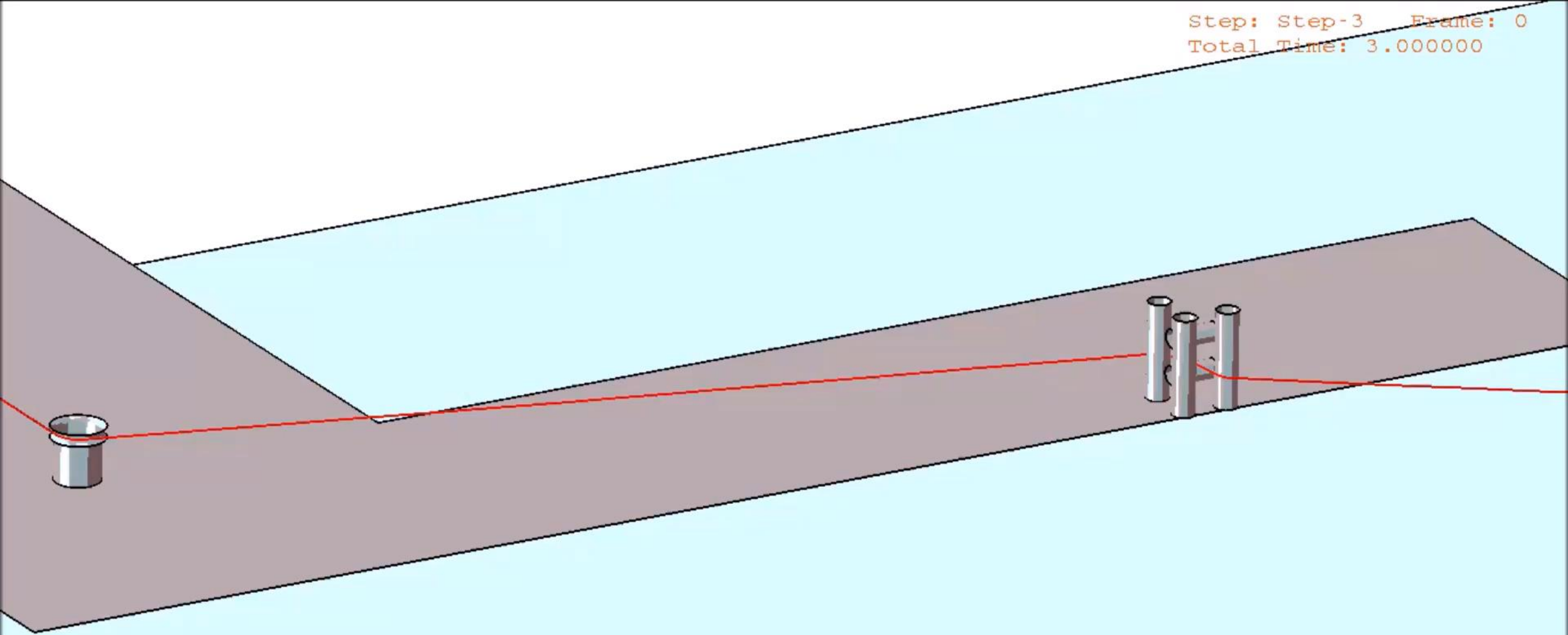








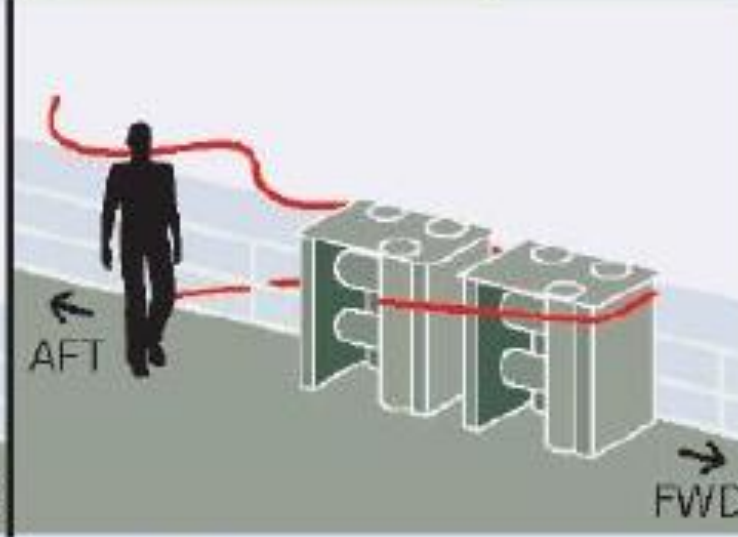
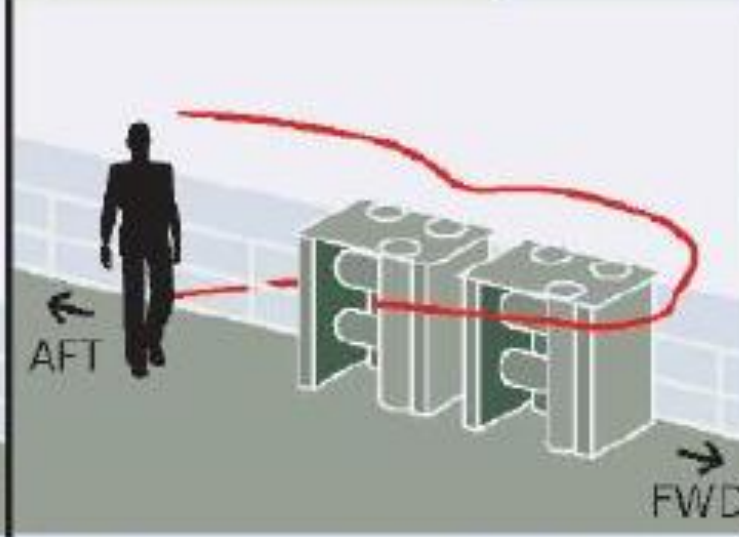
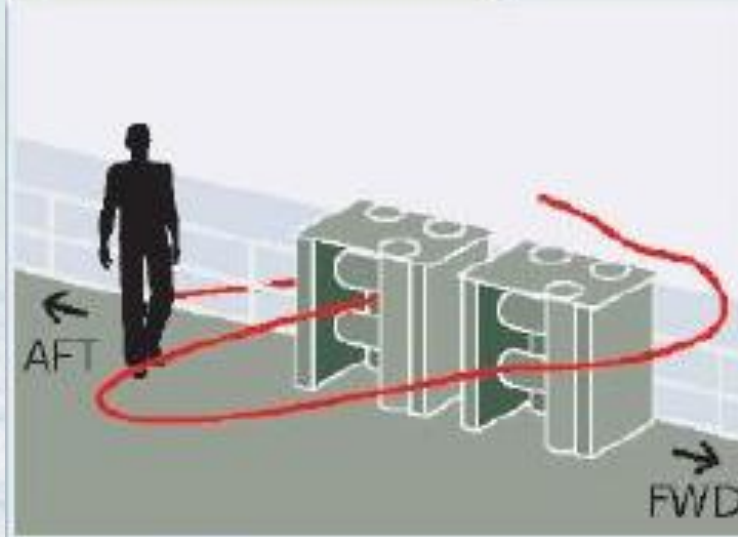
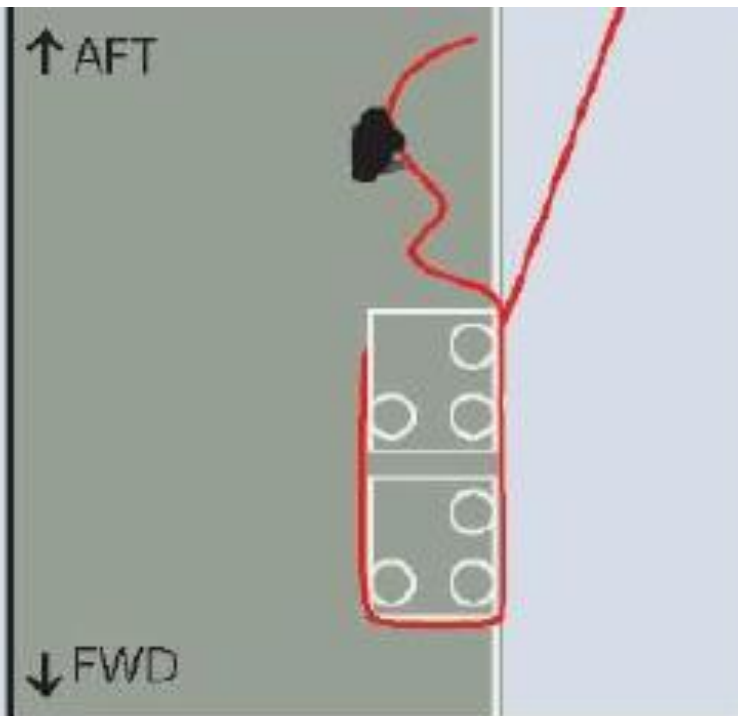
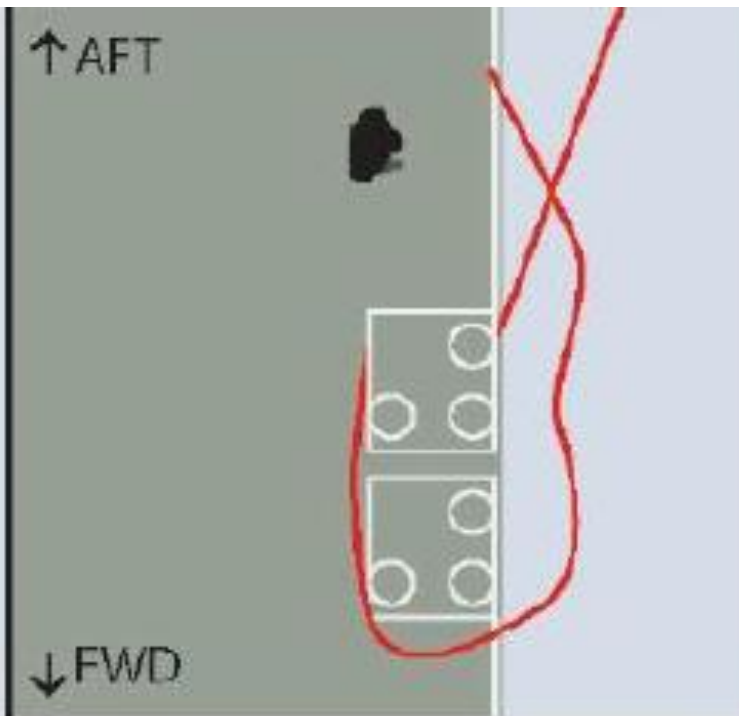
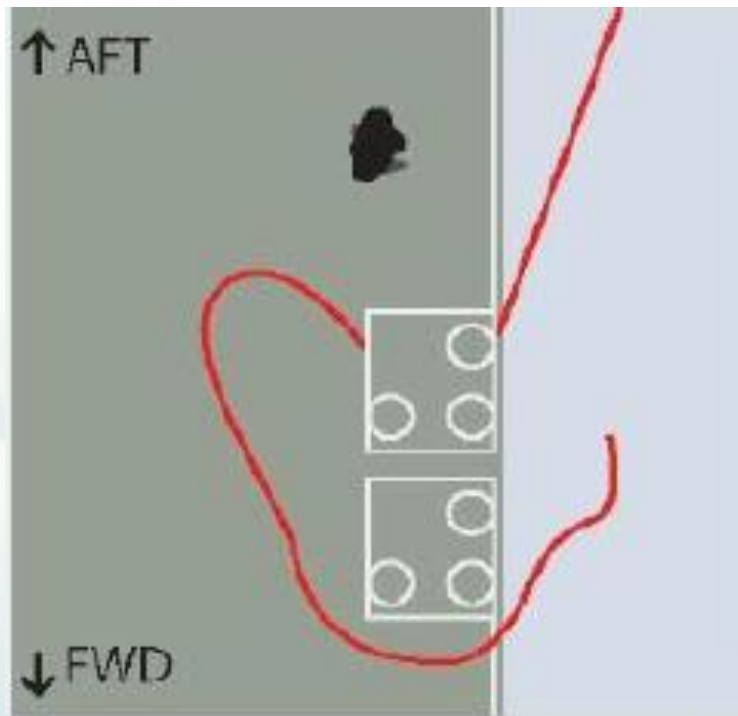
Step: Step-3 Frame: 0
Total Time: 3.000000



ODB: baseline.odb Abaqus/Explicit 6.14-1 Tue Jun 02 17:09:22 GMT Daylight Time 2015

Step: Step-3, release winch load
Increment 0: Step Time = 0.0

Deformed Var: U Deformation Scale Factor: +1.000e+00



Extracts from
The United Kingdom
Merchant Shipping
(Accident Reporting and
Investigation) Regulations
2012

Regulation 5:
"The sole objective of a safety investigation into an accident under these Regulations shall be the prevention of future accidents through the ascertainment of its causes and circumstances. It shall not be the purpose of such an investigation to determine liability nor, except so far as is necessary to achieve its objective, to apportion blame."

Regulation 16(1):
"The Chief Inspector may at any time make recommendations as to how future accidents may be prevented."

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NOTE
This bulletin is not written with litigation in mind and, pursuant to Regulation 14(1e) of the Merchant Shipping (Accident Reporting and Investigation) Regulations 2012, shall be inadmissible in any judicial proceedings whose purpose, or one of whose purposes is to attribute or apportion liability or blame.

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For all enquiries:
Email: maib@maib.gov.uk
Tel: 020 8099 5000
Fax: 020 8020 2456

**Mooring line failure resulting in serious injury to a deck officer on board
Zarga
alongside South Hook LNG terminal,
Milford Haven
on 2 March 2015**



Figure 1: Zarga alongside South Hook LNG terminal

Safety Bulletin 1/2015

HMPE Users Group Report 2007 - 2011

- **Mooring rope failures:**

- Average mooring hours – 1011
- Minimum hours – 62
- Maximum hours - 1940

- **Failure loads:**

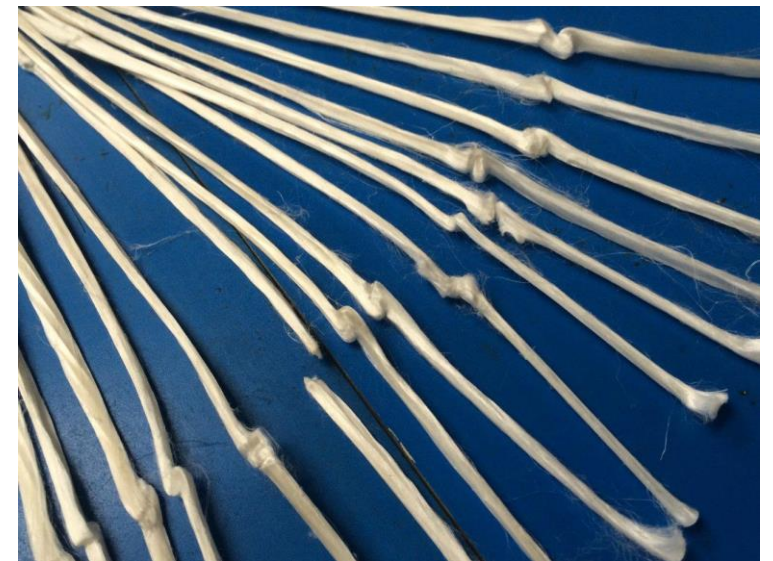
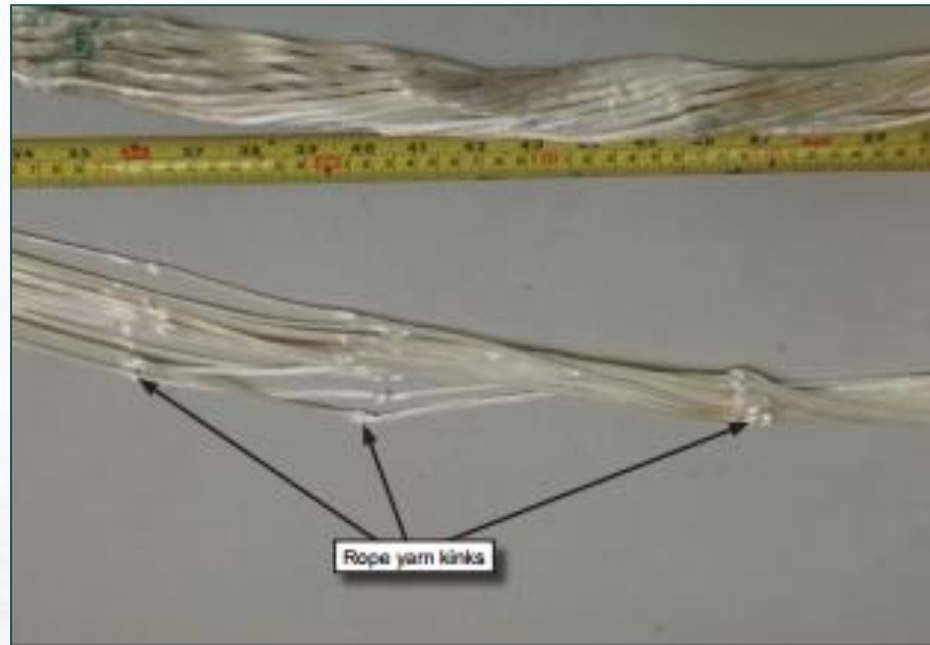
- 50% - 20 tonnes-force or less ($\leq 16\%$ rope MBL)
- 13% - ~ 80 tonnes-force

- **Construction:**

- 99% - long lay jacketed

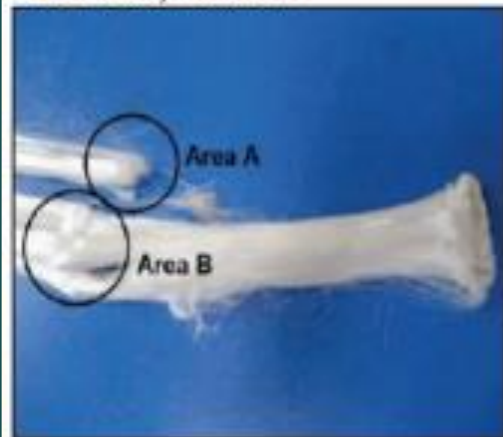


Failed rope inspection

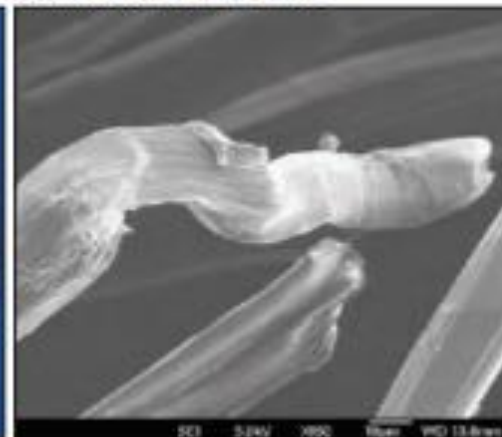




Shore end inner yarn kink bands



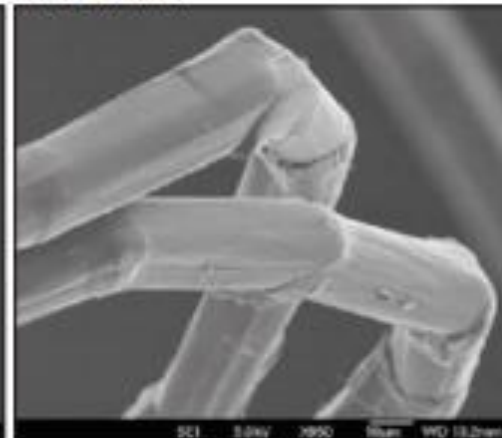
Area A - Kink band filament failure



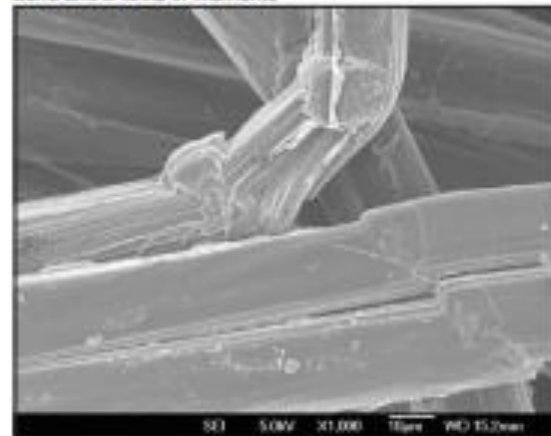
Area A - Kink band filament failure



Area B - Kink band



Bend and Z kinks in filaments

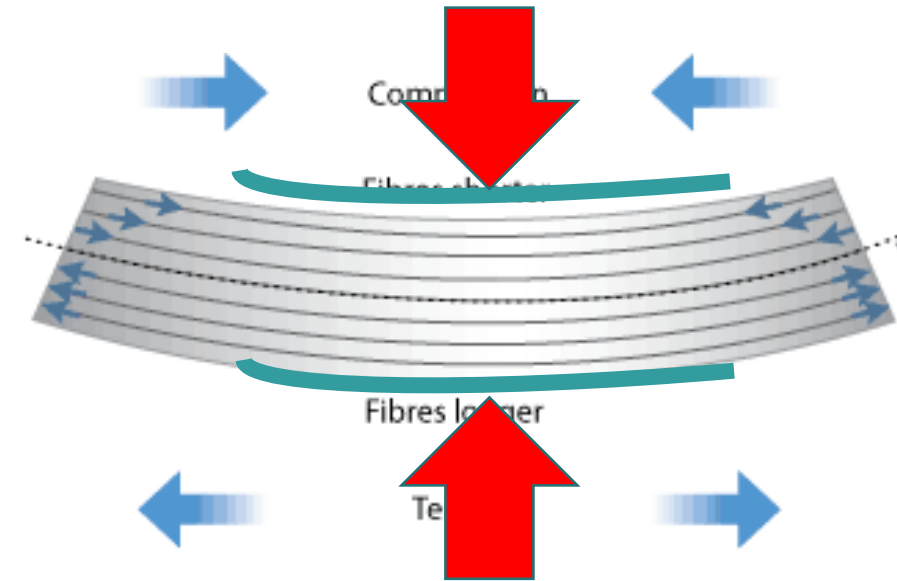


SEM Examination

- *Failure due to axial compression fatigue*
- *HMPE is widely accepted in the industry as not being sensitive to axial compression fatigue ... something has occurred either in the application, material, rope design or use of mooring tail ..*

Zarga rope analysis report

- Yarns restrained under tension
- Bending under tension
- Radial compression of tight jackets
- Calculated full rope break strength (0.998)



New rope manufactured and tested

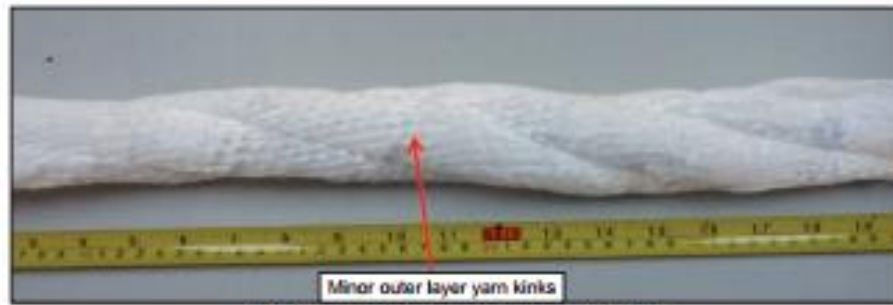


Figure 37: New rope minor kinks in outer yarns

- identify the causes of axial compression fatigue and the yarn kinking or buckling

- Identify if the design and manufacturing process contributed to the development of yarn kinks

- Assess the validity of the calculated break tests and the realisation factor applied

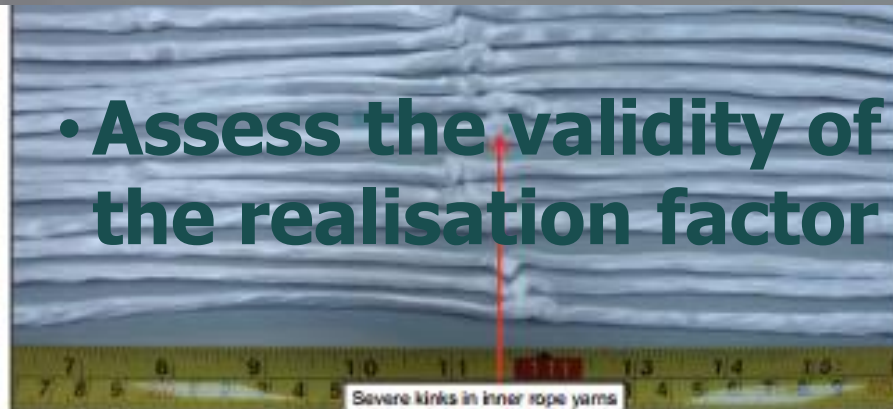
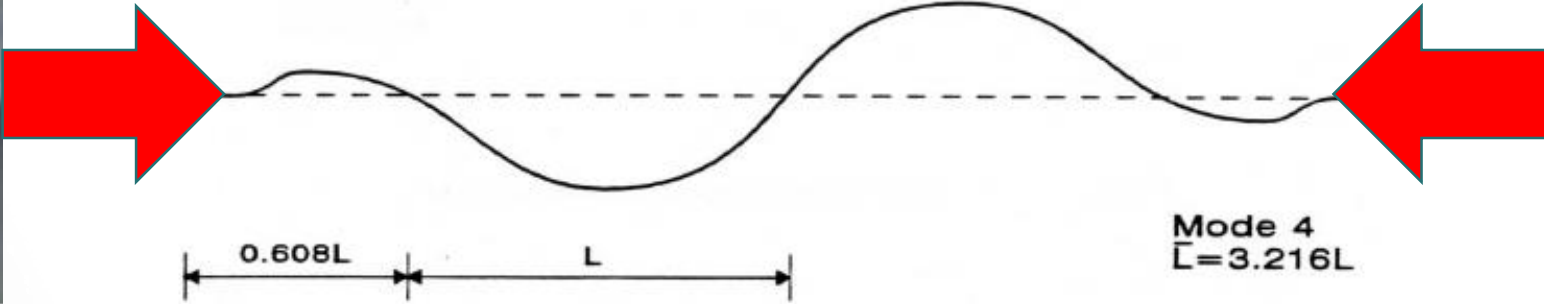
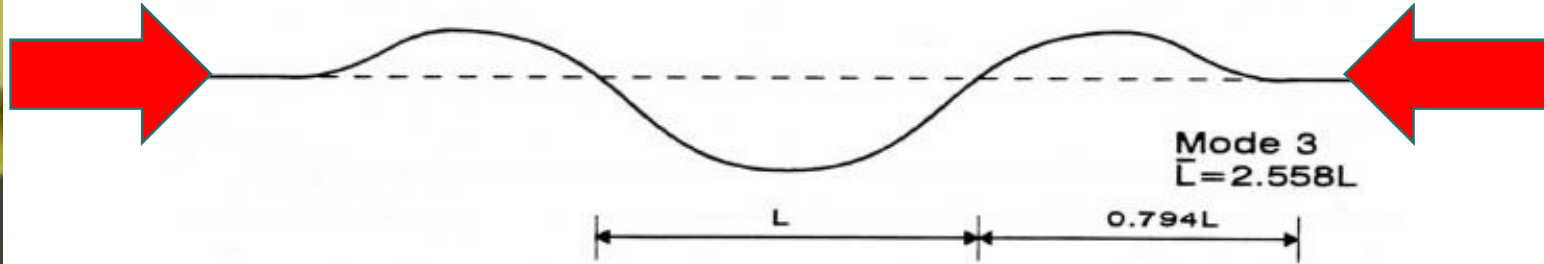
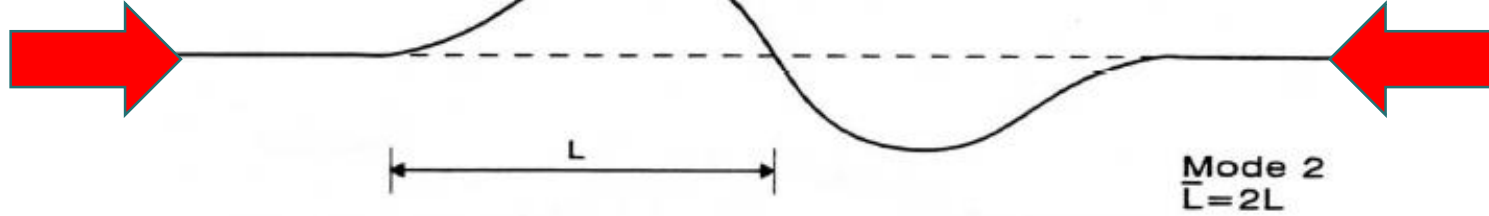
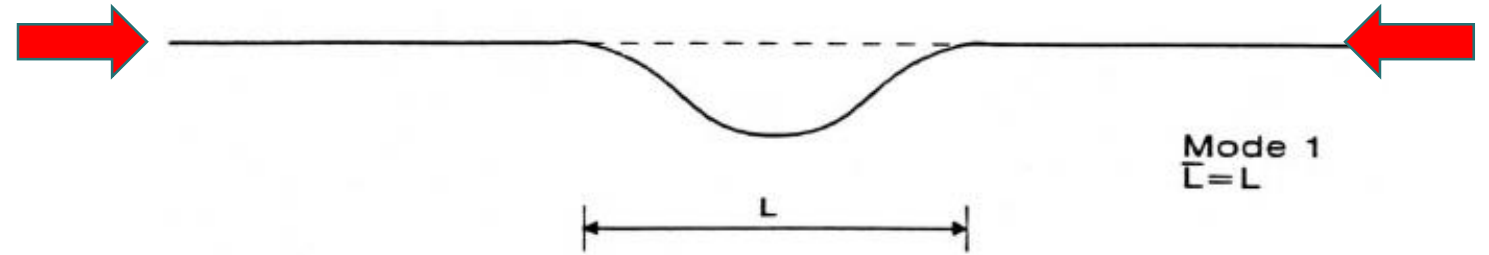


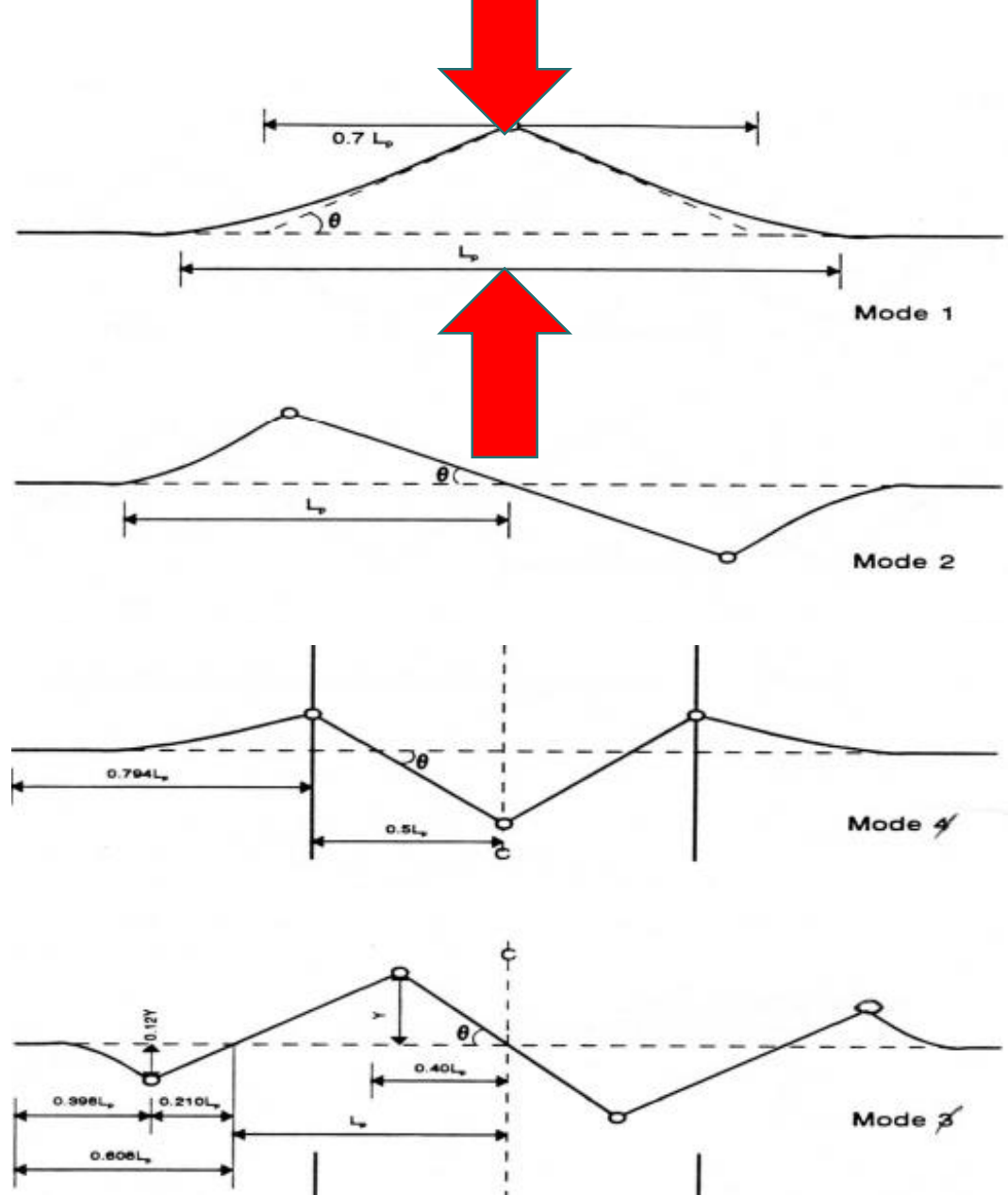
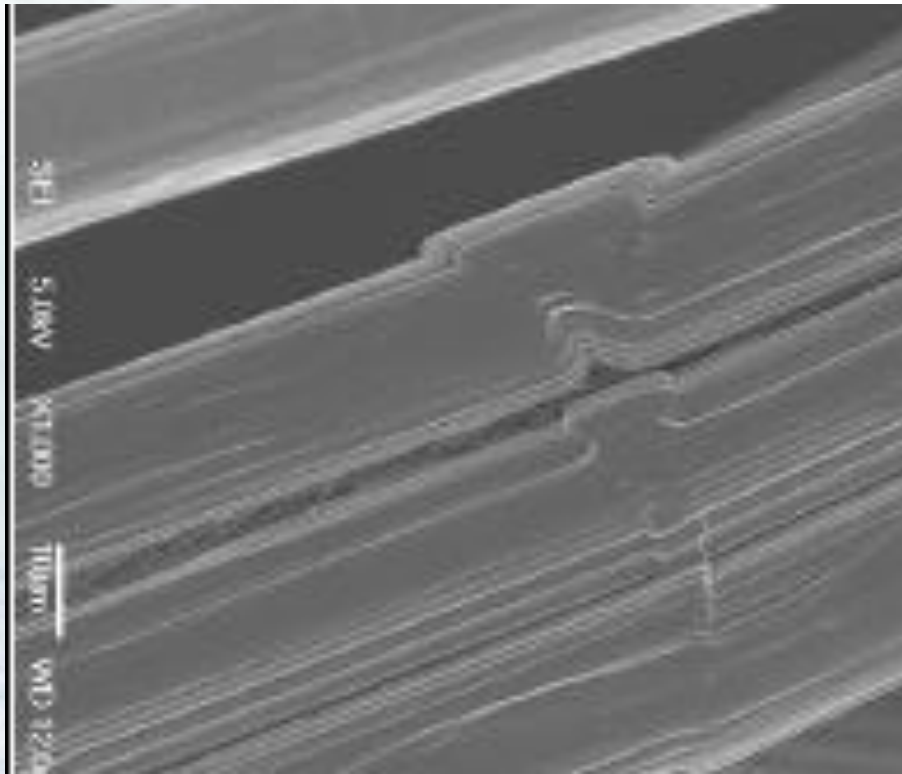
Figure 39: Severe kinks in inner rope yarns



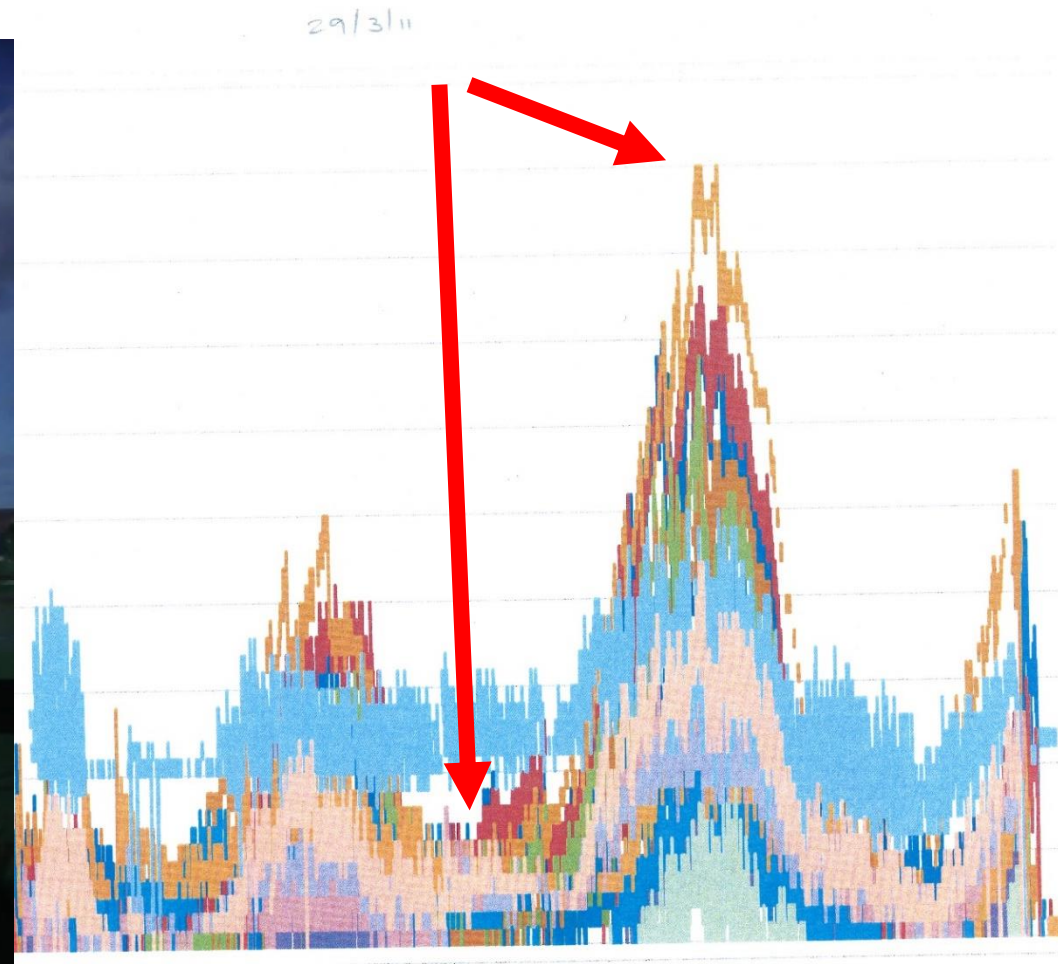
Unrestrained yarn



Restrained fibre



D/d ratios and cyclic mooring line loads



New rope dissection and modelling conclusions

- Small D/d ratios
- Compressive strain
- Rope jacket
- High cyclic loads

New Rope Full Load Break Tests VS Realisation Factors

- Specified MBL: 137T
- Realisation factor 0.998

New rope full load break tests

- Sample 1 break test: 101.46T
- Sample 2 break test: 105.64T



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Email: marib@mh.gov.uk
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**Mooring line failure resulting in serious injury to a deck officer on board
Zarga
alongside South Hook LNG terminal,
Milford Haven
on 2 March 2015**

Photograph courtesy of Ezbitits.com



Zarga

Report on the investigation of
the failure of a mooring line
on board the LNG carrier

Zarga

while alongside the South Hook Liquefied
Natural Gas terminal, Milford Haven
resulting in serious injury to an officer
on 2 March 2015



SERIOUS MARINE CASUALTY

REPORT NO 13/2017

JUNE 2017

Final Report Conclusions

- The entire mooring deck was a snap-back zone
- The rope safety factors were not taken in to account when the mooring lines were originally specified
- The mooring line failed due to tensile overload at less than 25% of its specified minimum breaking load
- The ropes did not have the required minimum breaking load
- The ropes were incompatible with the vessel's deck fittings
- The rope's jacketed design prevented adequate assessment of the load-bearing core



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